



Semi-H Double Offset Link (HLCD) Capacity(Ton): 200 ~ 600

- Offset link Press more productivity than normal crank Press without spm for drawing & bending work.
- Solid frame structure avoids frame deformation.
- High accuracy greatly expands work range.
- Cost down by extending die life and reducing die maintenance cost with the less stamping noise and vibration than normal crank press.
- Offers wide work range including heavy-load, high-precision work equivalent to straight side Press.
- Available easy maintenance by separation type of connecting rod.
- Eight point guiding mechanism makes high precision and less eccentric load.
- Wet type Clutch/Brake

STANDARD ACCESSORIES Wet type Clutch/Brake, Automatic Lubrication Device, Portable two hands-switch, Hydraulic overload protector, Rotary cam S/W (Angle Sequence)

OPTION

Air Type Die Cushion / V.S Motor / Inverter / Anti-vibration pads / Knock-out Device / Q.D.C / Moving Bolster

SPECIFICATION															
MODEL	LINUT	HLCD-200		HLCD-250		HLCD-300		HLCD-350		HLCD-400		HLCD-500		HLCD-600	
ITEM	UNIT	S.T H.S		S.T	H.S										
Capacity	Ton	200		250		300		350		400		500		600	
Rated Tonnage Point Above (B.D.C)	mm	7	4	7	5	7	5	Ę	5	7	7	7		7	
Stroke Length	mm	250	150	250	150	280	170	28	30	280		280		350	
No. of Stroke	S.P.M	45 60		40	55	35	50	35		35		30		30	
Die Height	mm	500	450	550	500	550	500	55	50	550		550		600	
Slide Adjustment	mm	100		120		120		120		120		120		120	
Slide Area(LRxFB)	mm	2100X800		2300X900		2500X1000		2600X1000		2600X1100		2800X1200		2900X1300	
Bolster Area (LRxFB)	mm	2100X800		2300X900		2500X1000		2700X1100		2700X1200		3000X1300		3000X1400	
Bolster Thickness	mm	160		170		210		220		230		235		240	
Working Height	mm	1100		1200		1200		1200		1200		1300		1300	
Side Opening	mm	800x650		900x700		1000x700		1100x700		1100x700		1200x700		1450x750	
Main Motor	Kwxp	AC)19x4		AC)22x4		AC)30X4		AC)30X4		AC)37X4		AC)45X4		AC)55X4	
	RW X β	VS)22x4		VS)30x4		VS)37x4		VS)37x4		VS)45x4		VS)55x4		VS)75x4	
Slide Adjust Motor	Kwxp	1.5x4		2.2x4		2.2x4		2.2x4		3.7x4		3.7x4		5.5x4	
Overall Size	mm	2870x2640		3080x2860		3300x3200		3500x3070		3570x3120		4000x3250		4100x3670	
Overall Height	mm	3980		4390		4650		4750		4950		5360		5750	
Air Pressure	Kg/cm [*]	5		5		5		5		5		5		5	

OPTION															
MODEL	UNIT	HLCD-200		HLCD-250		HLCD-300		HLCD-350		HLCD-400		HLCD-500		HLCD-600	
ITEM	ONT	S.T	H.S												
Die Cushion Capacity	Ton	16x2													
Die Cushion Stroke	mm	130		130		130		130		130		130		130	
Pad Area (LRXFB)	mm	1400x600		1400x650											
Air Pressure	Kg/cm [‡]	5		5		5		5		5		5		5	